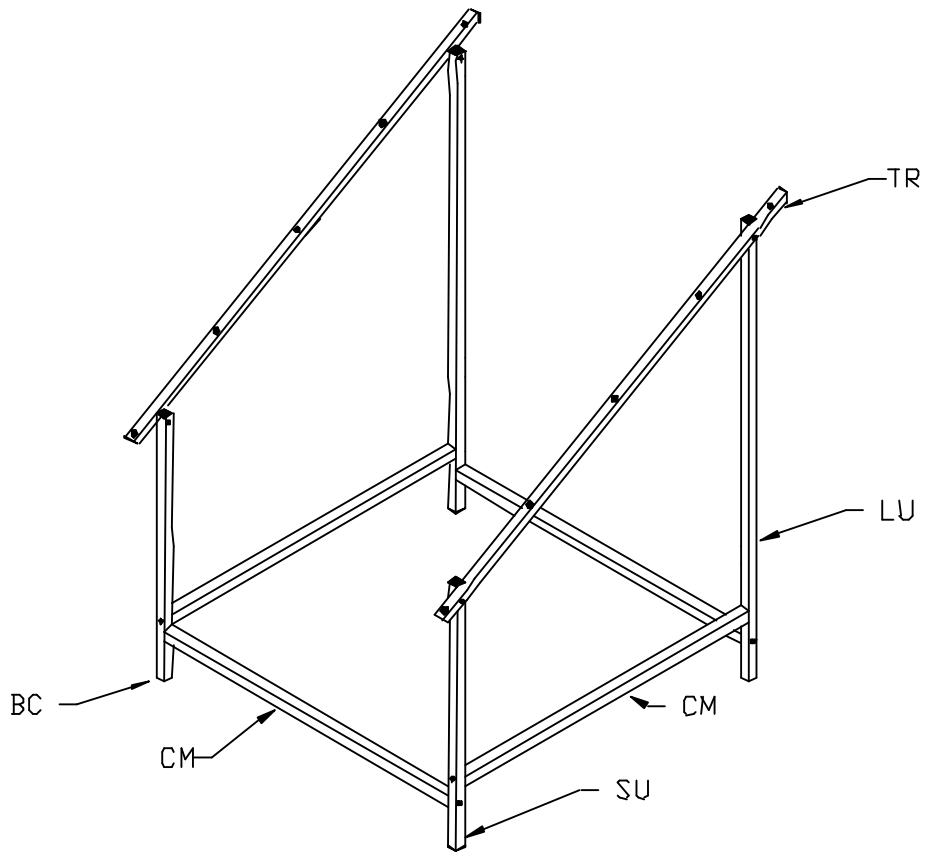


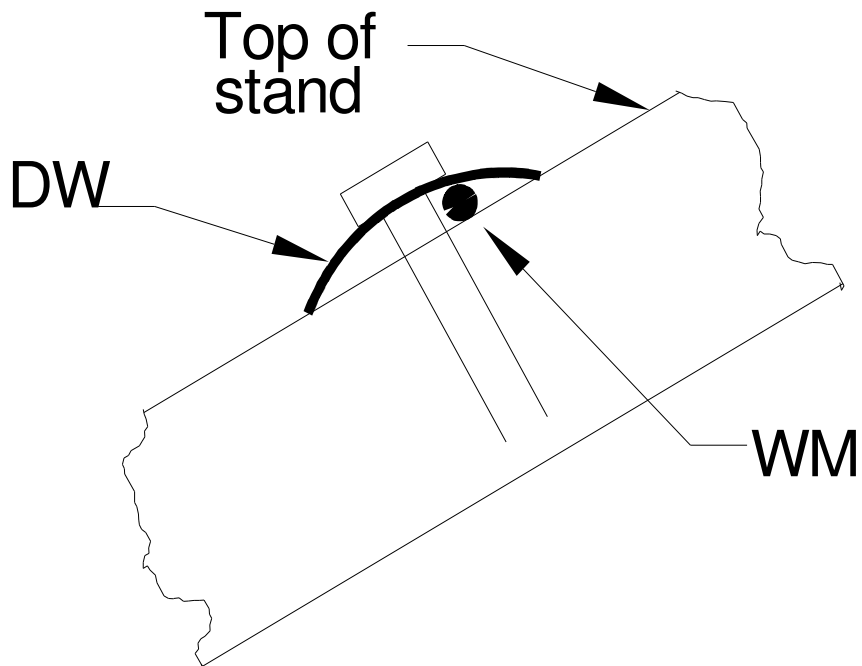
TIERED STANDS

CODE	PART(S)	QUANTITY	
		TH485	TH685
LU	Long Upright	2	2
SU	Short Upright	2	2
CM	Cross-member (no holes)	4	4
TR	Top Rail (5 or 7 small holes)	2	2
WM	Wire Mesh	2	3
-----	Hardware Bag	-----	-----
LS	Long Screw (2 1/4")	12	12
SM	Sheet Metal Screw	10	14
N	Nut	4	4
DW	Domed Washer	10	14
BC	Black Caps	12	12

1. Attach Long Uprights to the Top Rails. Put a Long Screw through hole nearest the end of the upright, and a large hole of the Top Rail. Be sure small holes are facing up. Secure with Nut. Using the same method, attach Short Uprights to other end of Top Rails. Top Rails need to be on opposite sides. *SEE DETAIL #1*
2. Push in Black Caps in all open ends of tubes.
3. Attach the Cross-members between the Long and Short Uprights with Long Screws.
4. Join the two frames with the two remaining Cross-members, one in front and one in back. *REFER TO DETAIL #1.*
5. With the frame standing on a level floor, tighten all screws and nuts.
6. With Sheet Metal Screws and Domed Washers, starting at the top of the Rails, start screws with washers in the first holes. *SEE DETAIL #2* Hang one section of Wire Mesh on screw, under washer, being sure it is centered left to right and snug screws.
7. **For TH485 only:** Using the same method, attach the lower mesh at the bottom.
8. Holding both sections together, adjust both sections under the center screw and washer. Tighten all six screws securely at this point.
9. **For TH685 only:** Using the same method as in step #6, attach the middle mesh with the top mesh in the third hole, securing both wires under the washer. Repeat this for the lower wire mesh section.
10. Adjust wire mesh to remaining screw holes and attach with screws and washers.
11. Recheck and tighten all screws and nuts.



DETAIL #1



DETAIL #2

TH485

